

# LENT

IN-CLASS NOTES & HOMEWORK

First & Last Name: \_\_\_\_\_

Class: \_\_\_\_\_ Today's date: \_\_\_\_\_

Saint of the Day: \_\_\_\_\_

(Pray for me!)

## What is Lent? (Video) – 3 pts.

14 pts.

1. "Lent" means \_\_\_\_\_ because it is a time for new \_\_\_\_\_ growth.

2. Lent is a time when \_\_\_\_\_ prepare for the Sacraments of Initiation (Baptism, 1<sup>st</sup> Communion, and Confirmation) through the R.C.I.A. (\_\_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ for \_\_\_\_\_).

3. The 40 days of Lent reminds us of the 40 days \_\_\_\_\_ spent \_\_\_\_\_ and \_\_\_\_\_ in the \_\_\_\_\_.

## Lent Calendar (Notebook file/PDF) – 5 pts.

# 40 Days of LENT

			Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat
Sun	Mon	Tue	Wed	Thu	Fri	Sat



**Ash Wednesday (PDF article)** – 6 pts.

1. The Bible includes over \_\_\_\_\_ passages about people using ashes as a sign of repentance. People would \_\_\_\_\_ in ashes, \_\_\_\_\_ around in them, \_\_\_\_\_ them upon their \_\_\_\_\_ or even mingle them with their \_\_\_\_\_ and \_\_\_\_\_.

2. To repent means to \_\_\_\_\_.

3. Ashes are a sign of physical \_\_\_\_\_, to remind us that we began as dust and will return to dust. Being reminded that we will one day die helps us focus on the more important things of life (like becoming a saint, loving others, etc.) and not on TV, fashion, etc.

4. Catholics have been using ashes before Lent for over \_\_\_\_\_ years. The ashes are made from the burnt \_\_\_\_\_ fronds that were blessed on \_\_\_\_\_.

5. Give 3 examples of what you should *not* say if someone asks you about the ashes on your forehead.

1. \_\_\_\_\_

2. \_\_\_\_\_

3. \_\_\_\_\_

6. In your own words, what's a *good* way to respond when someone points out the "dirt" on your forehead on Ash Wednesday?